

In this issue  
**Understanding Filters**

## Quick Tips

- Maintain stock of the filters you will need so they are at hand when it is time to change them.
- Keep a log so it is clear when a filter needs to be changed. Keeping up with this maintenance will go a long way to keep your printer in top condition.

Filters play a crucial role in inkjet printing, particularly in UV printing where precision and quality are paramount. Here's why filters are essential for inks in inkjet printing:

1. **Quality Assurance:** Filters help maintain the quality of the ink by removing any contaminants or impurities.
2. **Nozzle Protection:** Filters prevent larger particles from reaching the nozzles, thus reducing the risk of clogs and prolonging the life of the printhead.
3. **Smooth Ink Flow:** Filters help remove any clumps or aggregates in the ink that could disrupt the flow. This ensures uniform ink distribution and prevents streaking or uneven coverage in the printed output.
4. **Color Consistency:** Filters help ensure that the ink remains homogeneous by removing any components that may settle or separate over time.
5. **Preventing Ink Contamination:** Filters help trapping any stray particles or contaminants that could mix with the ink.
6. **Microbial Growth:** In some cases, ink formulations may be susceptible to microbial growth, especially if they contain organic components or if they are stored in suboptimal conditions.

In summary, filters are essential components in inkjet printing systems. Filters help to maintain print quality, protect printheads, ensure smooth ink flow, maintain color consistency, and prevent ink contamination. There are two types of filters used in the DCS UV-44DTS, UV-84DTS (Gen 1 and Gen 2), UV-53DTS, and the UV-84DTS Gen 2 Plus: Primary Filters and Secondary Filters. It is important to adhere to the recommended intervals for replacing these filters.

